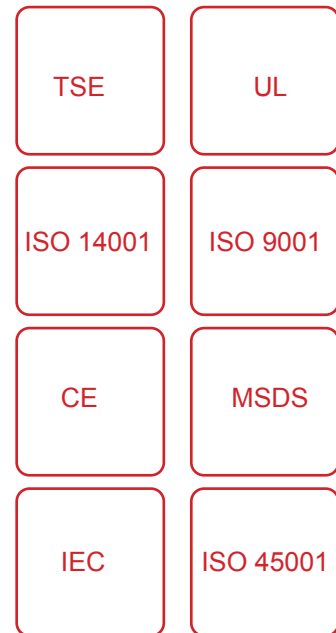


Specification

Nominal Voltage	12V
Nominal Capacity(10HR)	18AH
Dimensions	Length 181.5±2mm (7.14 inches)
	Width 77±2mm (3.03 inches)
	Container Height 167.5±2mm (6.59 inches)
	Total Height (with Terminal) 167.5±2mm (6.59 inches)
	Approx Weight Approx 5 kg (%3+-) Terminal: Stainless
Battery Life	10 Years
Container Material	ABS
Rated Capacity	20.0 AH/1.00A (20hr, 1.80V/cell, 25°C/77°F)
	18.0AH/1.86A (10hr, 1.80V/cell, 25°C/77°F)
	17.0 AH/3.40A (5hr, 1.75V/cell, 25°C/77°F)
	15.3 AH/5.10A (3hr, 1.75V/cell, 25°C/77°F)
	12.6 AH/12.6A (1hr, 1.60V/cell, 25°C/77°F)
Max. Discharge Current	300A (5s)
Depth of Discharge	30% DOD min. 600
Internal Resistance	Approx 15mΩ
Operating Temp. Range	Discharge : -15~50°C (5~122°F)
	Charge : -5~50°C (23~122°F)
	Storage : -20~50°C (-4~122°F)
Nominal Operating Temp. Range	25±3°C (77±5°F)
Cycle Use	Initial Charging Current less than 6.0A. Voltage 14.4V~15.0V at 25°C(77°F)Temp. Coefficient -30mV/°C
	No limit on Initial Charging Current Voltage 13.5V~13.8V at 25°C(77°F)Temp. Coefficient -20mV/°C
Standby Use	
Capacity affected by Temperature	40°C (104°F) 103%
	25°C (77°F) 100%
	0°C (32°F) 86%
Self Discharge	DS series batteries may be stored for up to 6 months at 25°C(77°F) and then a freshening charge is required. For higher temperatures the time interval will be shorter.



Constant Current Discharge (Amperes) at 25 °C (77°F)

F.V/Time	5min	10min	15min	20min	30min	45min	1h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	38.1	29.2	24.2	20.9	16.2	11.9	10.1	5.95	4.65	3.78	3.09	2.68	2.16	1.80	0.99
1.80V/cell	51.1	37.4	29.3	24.8	19.1	13.9	11.3	6.49	5.01	4.04	3.31	2.87	2.29	1.86	1.00
1.75V/cell	57.6	41.1	32.0	26.6	19.8	14.4	11.8	6.73	5.10	4.13	3.40	2.95	2.33	1.91	1.01
1.70V/cell	63.5	44.8	34.1	28.0	20.7	15.0	12.2	6.90	5.24	4.24	3.49	3.01	2.36	1.95	1.03
1.65V/cell	70.0	48.3	36.3	29.7	21.8	15.4	12.4	7.00	5.47	4.39	3.58	3.08	2.40	1.99	1.04
1.60V/cell	77.2	52.4	38.8	31.7	23.0	16.0	12.6	7.30	5.63	4.52	3.70	3.14	2.42	2.01	1.05

Constant Power Discharge (Watts/cell) at 25 °C (77°F)

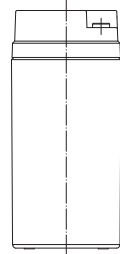
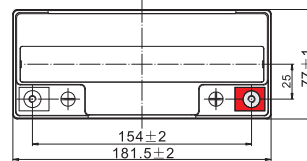
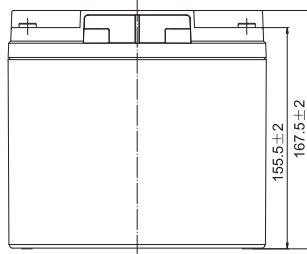
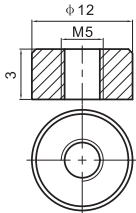
F.V/Time	5min	10min	15min	20min	30min	45min	1h	2h	3h	4h	5h	6h	8h	10h	20h
1.85V/cell	69.6	54.0	45.2	39.5	30.9	22.9	19.4	11.6	9.07	7.40	6.05	5.26	4.26	3.57	1.96
1.80V/cell	92.5	68.2	53.9	46.0	35.9	26.5	21.6	12.5	9.71	7.86	6.46	5.62	4.51	3.68	1.98
1.75V/cell	102.0	73.8	58.1	49.0	36.9	27.2	22.5	12.9	9.85	8.00	6.61	5.76	4.58	3.77	2.00
1.70V/cell	109.3	81.2	61.2	51.1	38.2	28.2	23.1	13.2	10.1	8.20	6.77	5.87	4.64	3.84	2.03
1.65V/cell	118.8	84.0	64.6	53.9	40.0	28.6	23.5	13.3	10.5	8.45	6.93	5.98	4.70	3.91	2.05
1.60V/cell	128.0	89.1	67.9	56.8	41.9	29.7	23.6	13.9	10.8	8.69	7.13	6.09	4.73	3.95	2.06

Specifications subject to change without notice.

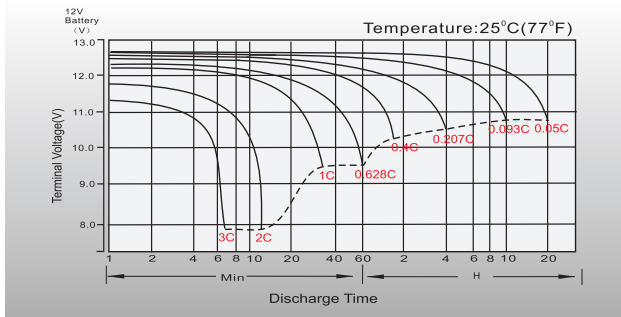
Dimensions

T12 Terminal

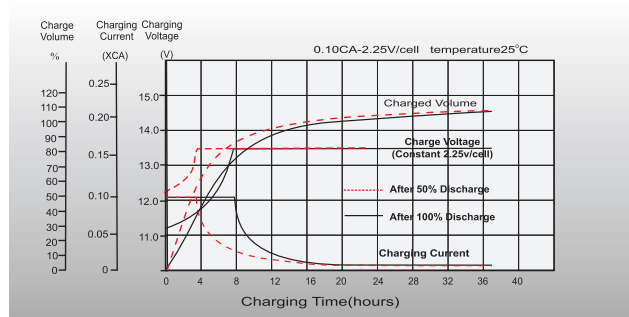
Unit: mm



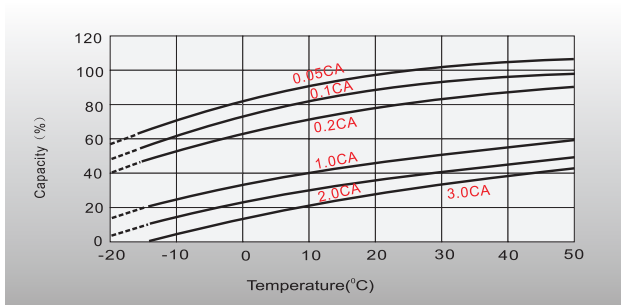
Discharge Characteristics



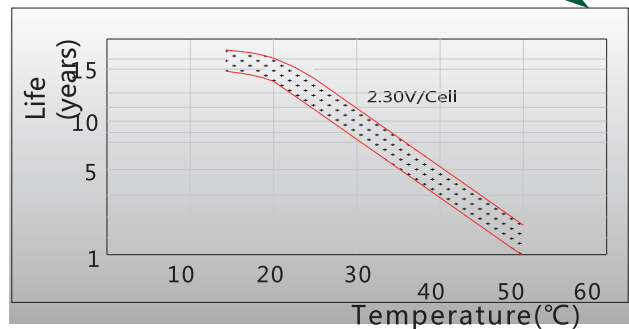
Float Charging Characteristics



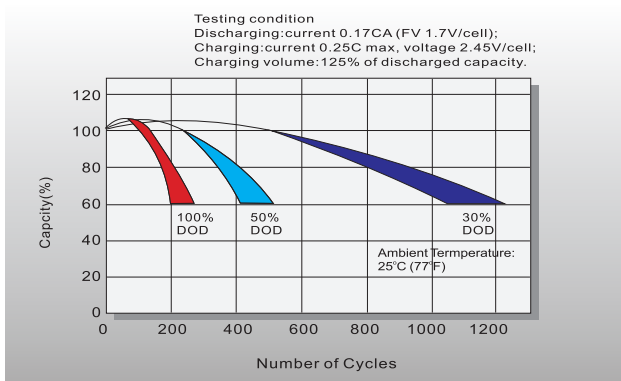
Temperature Effects in Relation to Battery Capacity



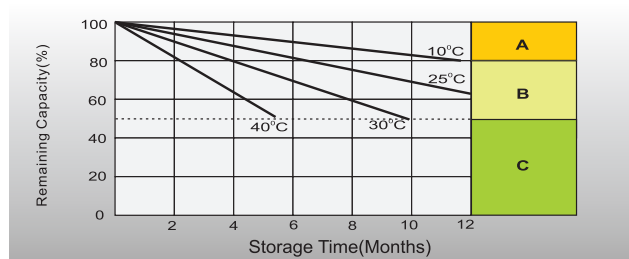
Effect of Temperature on Long Term Float Life



Cycle Life in Relation to Depth of Discharge



Self Discharge Characteristics



- A** No supplementary charge required (Carry out supplementary charge before use if 100% capacity is required.)
- B** Supplementary charge required before use. Optional charging way as below:
1. Charged for above 3 days at limited current 0.25CA and constant voltage 2.25V/cell.
2. Charged for above 20 hours at limited current 0.25CA and constant voltage 2.45V/cell.
3. Charged for 8-10 hours at limited current 0.05CA.
- C** Supplementary charge may often fail to recover the capacity. The battery should never be left standing till this is reached.